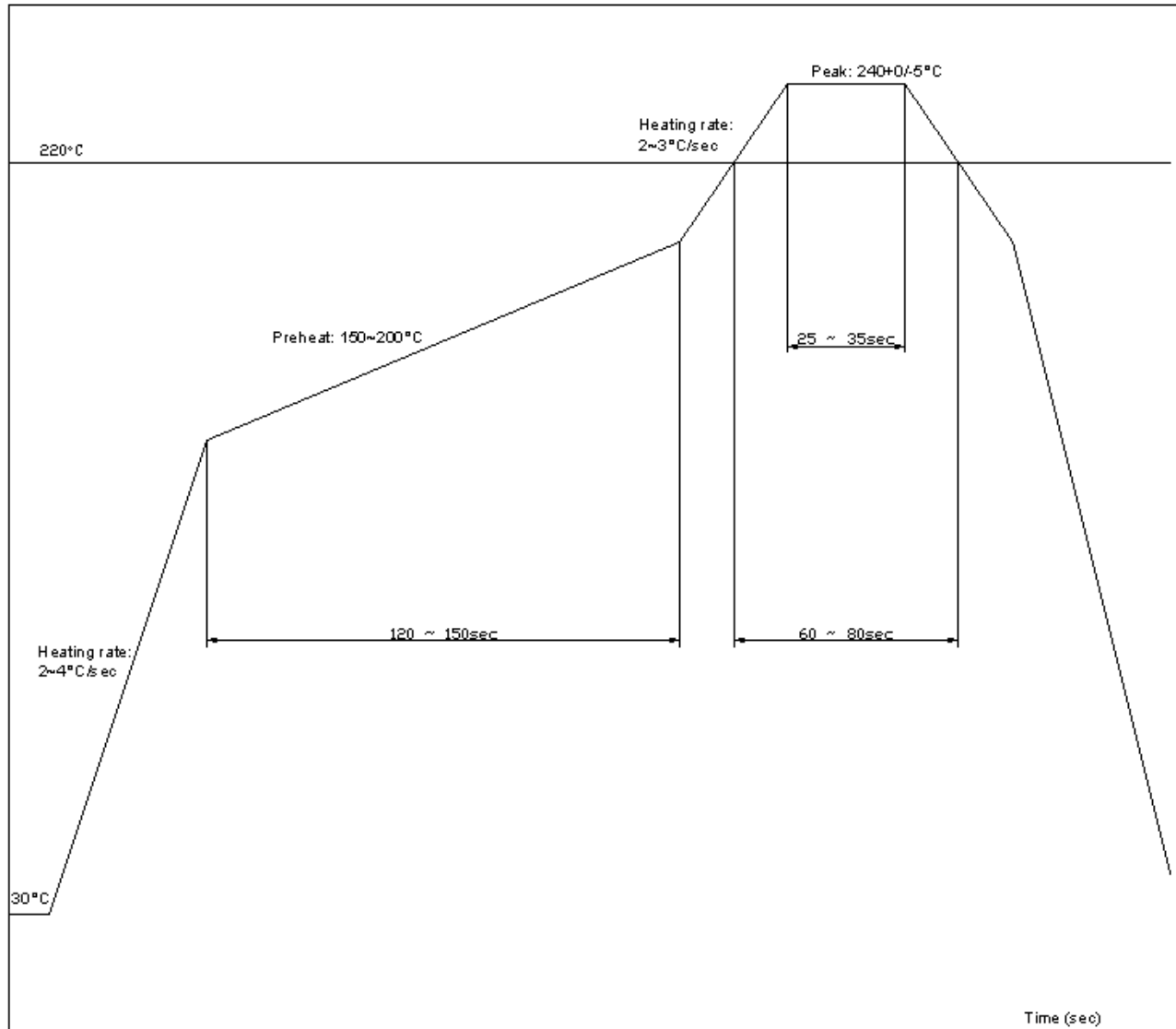


S4-1513(-XX)/MC-1513(-XX)/MC-1613(-XX)/MC-1612(-XX)/LS2003C(-XX)/MC-1010(-XX) Lead-free Processes
Recommended Reflow Temperature Profile



Lead-Free Solder Paste (Sn 96.5-Ag 3.0-Cu 0.5)

Cycle Interval: 300 sec